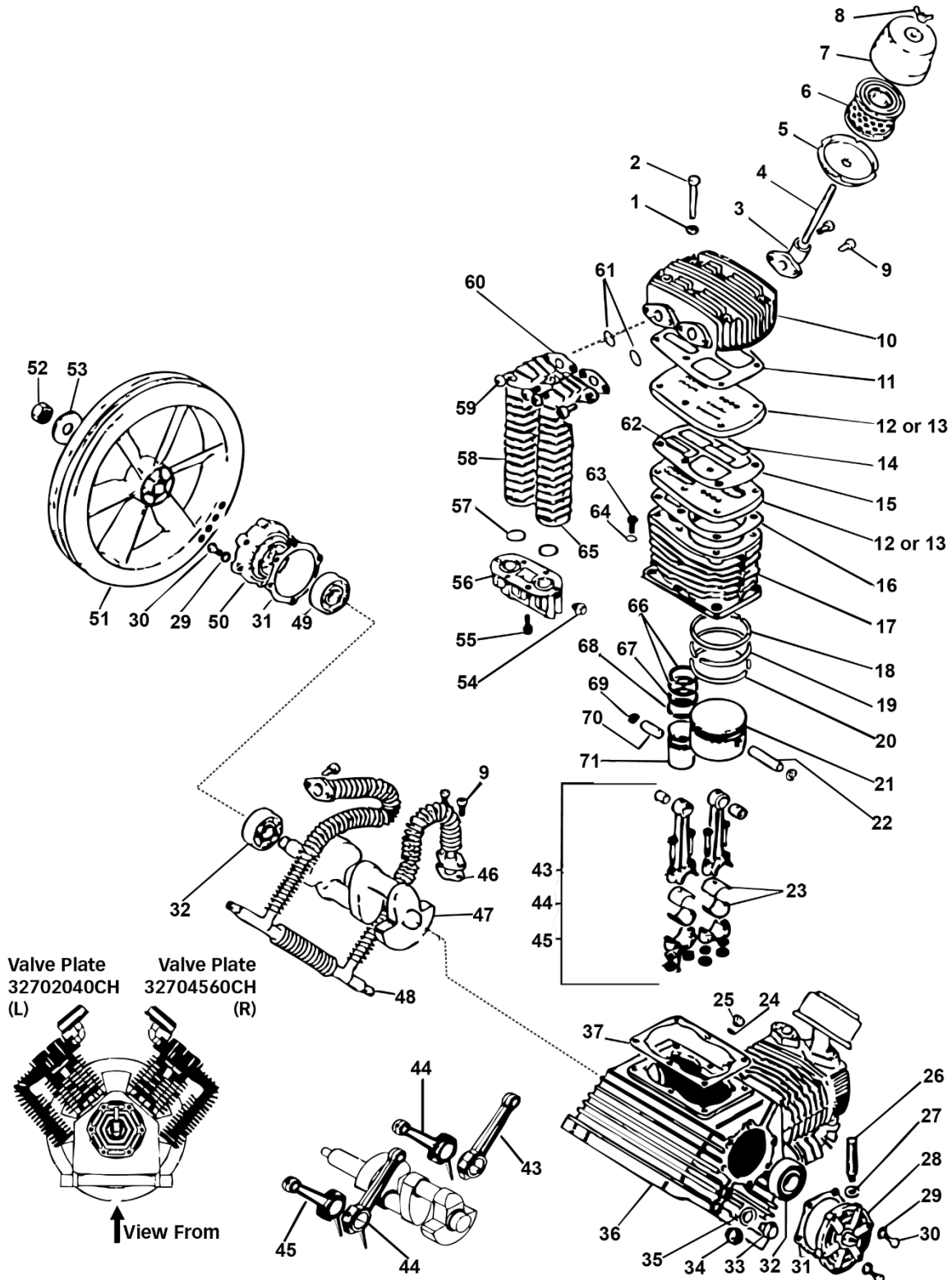
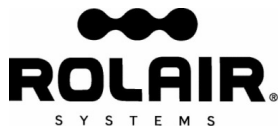


SCHEMATIC FOR PMP24K60





PARTS LIST FOR PMP24K60

Sch.#	Description	Part#	Qty
1	Washer	37502320CH	12
2	Bolt	37308060CH	12
3	Intake Elbow	35604400CH	2
4	Tension Rod	37301410CH	2
5	Base Plate	Order SP81000	2
6	Intake Element	35602380CH	2
7	Cover	Order SP81000	2
8	Wing Nut	37400450CH	2
9	Bolt	37302470CH	8
10	Head	31304500CH	2
11	Gasket	30502270CH	2
12	Valve Plate - Left	32702040CH	2
13	Valve Plate - Right	32704560CH	2
14	Valve - LP	32702400CH	8
15	Gasket	30502280CH	2
16	Gasket	30502290CH	2
17	Cylinder	31602020CH	2
18	Ring - LP	31202160CH	2
19	Ring - LP	31202170CH	2
20	Ring - LP	31202180CH	2
21	Piston - LP	31202190CH	2
22	Piston Pin - LP	31202230CH	2
23	Con Rod Inserts	31104350CH	4
24	Gasket	30504440CH	1
25	Plug	36504590CH	1
26	Breather w/O Ring	36507100CH	1
	1/2" - 3/8" Adaptor	16900511CH	1
27	Gasket	3050016ACH	1
28	Bearing Carrier	30404330CH	1
29	Washer	37500330CH	12
30	Bolt	37304240CH	12
31	Gasket	30503740CH	2
32	Bearing	30303720CH	2
33	Sight Glass w/gasket	36504450CH	1
34	Oil Drain Plug	BLSQPL0250	1
35	Gasket	30504440CH	1
36	Crankcase	33104300CH	1
37	Gasket	30502300CH	2
43	Con Rod Assy #4	31104480CH1	1
44	Con Rod Assy #2 & 3	31104500CH1	2
45	Con Rod Assy #1	31104490CH1	1
46	Gasket	30502330CH	2
47	Crankshaft	30204310CH	1
48	Aftercooler	32909100CH	1
49	Oil Seal	30303730CH	1
50	Bearing Carrier	30404320CH	1
51	Flywheel - 17.72"	31004050CH	1
	Flywheel - 21.65"	31003760CH	1
52	Nut	37403780CH	1
53	Washer	37503770CH	1
54	Plug	36506800CH	2
55	Bolt	37302480CH	12
56	Connector	3690211ACH	2
57	O Ring	30502400CH	4
58	Left Cooler	32902710CH	2
59	Bolt	37302530CH	8
60	Gasket (prior to 2/00)	30502330CH	4
61	O Ring	30502500CH	4
62	Valve - HP	32702390CH	4
63	Bolt	37303620CH	12
64	Washer	37504220CH	12
65	Right Cooler	32902720CH	2
66	Ring - HP	31203390CH	4
67	Ring - HP	31202200CH	2
68	Ring - HP	31202210CH	2
69	Snap Ring	37602260CH	8
70	Piston Pin - HP	31202240CH	2
71	Piston - HP	31203050CH	2
	Filter Assembly (5, 6, 7)	SP81000	2
	Gasket Set (11, 15, 16, 24, 27, 31, 37, 46, 57, 61)	K60GASKETS	1
	Ring Set (18, 19, 20, 66, 67, 68)	K60RINGS	1
	Valve Plate Assembly - Left (11, 12, 14, 15, 16, 62)	6000VK60L	1
	Valve Plate Assembly - Right (11, 13, 14, 15, 16, 62)	6000VK60R	1
	Valve Repair Kit (11, 14, 15, 16, 62)	VKK60	1

4/8/2025