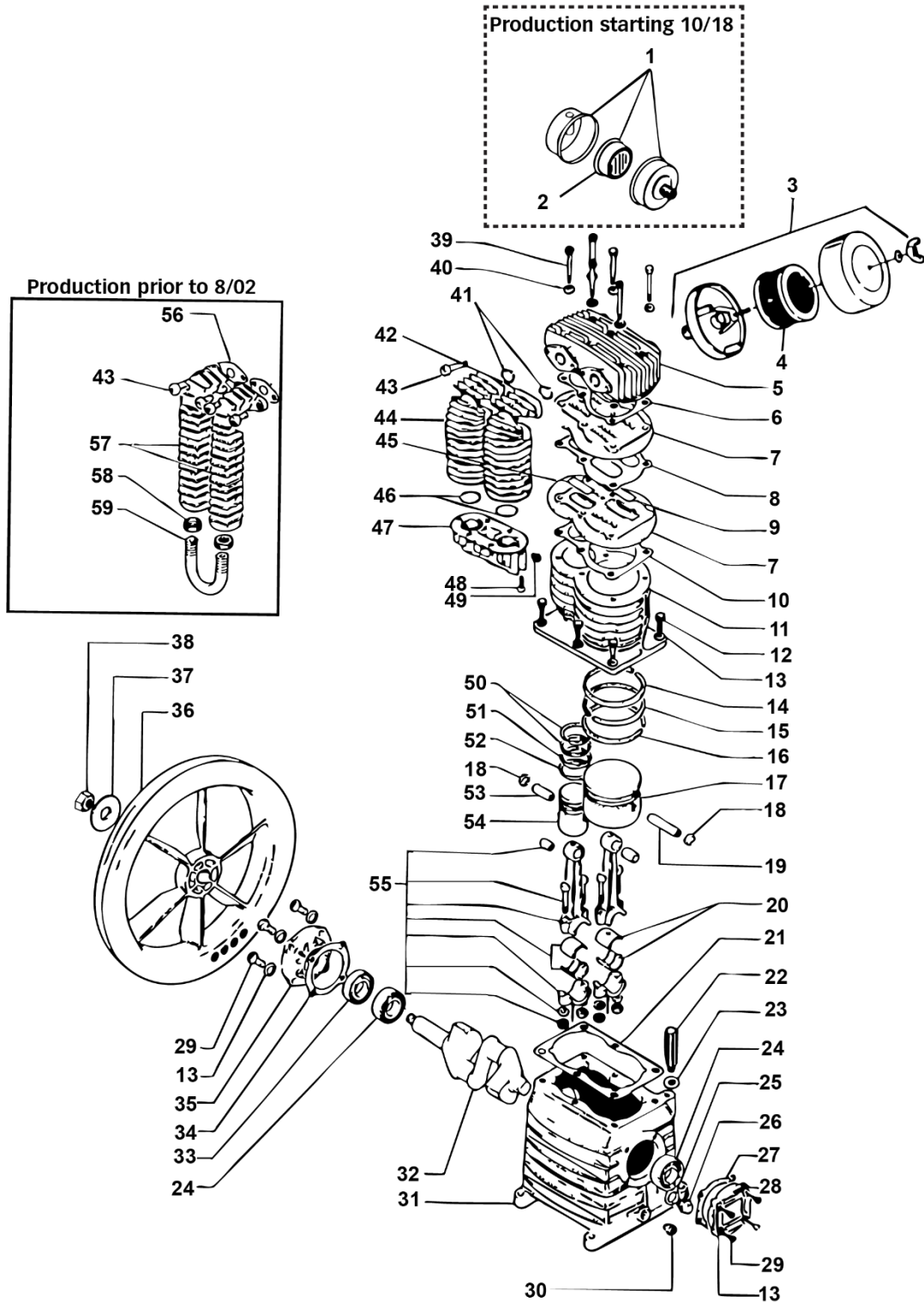
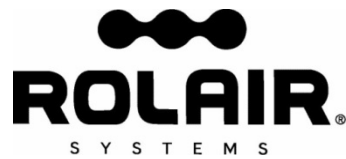


SCHEMATIC FOR PMP22K24





PARTS LIST FOR PMP22K24

Sch.#	Description	Part#	Qty
1	Intake Assy (current)	FS10052	1
2	Element - FS10072	433	1
3	Intake Assy (old style)	FS14050	1
4	Element - FS14075	431	1
5	Head	31304890CH	1
6	Gasket	30504770CH	1
7	Valve Plate	32704750CH	2
8	Gasket	30504760CH	1
9	Valve - LP	32703560CH	2
10	Gasket	30504740CH	1
11	Cylinder	31604730CH	1
12	Bolt	37301140CH	6
13	Washer	37508130CH	14
14	Ring - LP	31203570CH	1
15	Ring - LP	31203580CH	1
16	Ring - LP	31203590CH	1
17	Piston - LP	31203600CH	1
18	Snap Ring	37602260CH	1
19	Piston Pin - LP	31203610CH	1
20	Con Rod Inserts	31100210CH	2
21	Gasket	30504630CH	1
22	Oil Plug/Vent w/seal	36507050CH	1
23	O Ring	30509290CH	1
24	Roller Bearing	30300030CH	2
25	Gasket	Order #26	1
26	Sight Glass w/gasket	36500140CH	1
27	Gasket	30500150CH	1
28	Bearing Carrier	30400830CH	1
29	Bolt	37300070CH	8
30	Oil Drain Plug	BLSQPL0250	1
31	Crankcase	33104600CH	1
32	Crankshaft	30204610CH	1
33	Oil Seal	30300040CH	1
34	Gasket	30500050CH	1
35	Bearing Carrier	30400860CH	1
36	Flywheel	31004620CH	1
37	Washer	37500730CH	1
38	Nut	37400720CH	1
39	Bolt	37301130CH	6
40	Washer	37500400CH	6
41	O Ring	30502500CH	2
42	Right Cooler (current)	32903720CH	1
43	Bolt	37302530CH	4
44	Left Cooler (current)	32903710CH	1
45	Valve - HP	32700350CH	2
46	O Ring	30502400CH	2
47	Connector	3690211ACH	1
48	Bolt	37302480CH	6
49	Plug	36506800CH	1
50	Ring - HP	31204700CH	2
51	Ring - HP	31204710CH	1
52	Ring - HP	31204720CH	1
53	Piston Pin - HP	31204670CH	1
54	Piston - HP	31206180CH	1
55	Connecting Rod Assy	31104840CH1	2
56	Gasket	30501490CH	2
57	Coolers (old style)	3290146ACH	2
58	Nut	37404940CH	2
59	Pipe	36904930CH	1
Kits			
	Gasket Set (6,8,10,21,22,26,27,34,41,46)	K24GASKETS	1
	Ring Set (14,15,16,50,51,52)	K24RINGS	1
	Valve Plate Assembly (6,7,8,9,10,45)	2400VK24	1
	Valve Repair Kit (6,8,9,10,45)	VKK24	1
	Piston Assembly – LP (14,15,16,17,18,19)	2400PLPK24	1
	Piston Assembly – HP (18,50,51,52,53,54)	2424PHPK24	1

4/8/2025